

Work Order ID 50130 -1



SPL18

Page 1

July 8, 2009 12:48:45 PM

Item ID: D2807-041

Accept



Setup

Start



Revision ID: E

Stop



Item Name: Door prop

Start Date: 7/08/09 Start Qty: 40.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: CL09/07/08

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2807	Rev E								

100



PURCHASING

Purchasing

Memo

0.00

CL 09/07/08 40

Purchasing

Issue P/O: 10032 Order as per Dwg D2807 Possible supplier: Lift Support Technologies, Saskatoon, Canada P/N 6/15-164/50-115N

Material release note is required

110



Receive & Inspect for Damage & Mat'l Certs

0.00

CL 09/08/11 4

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

120



QC6- Inspect dimensions to drawing

0.00

⇒ S_{09/08/14}
@ 35 lbs force

QC

Memo

0.00

Quality Control

(44) 4

Work Order ID 50130



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Item ID: D2807-041

Accept



Setup Start



Revision ID: E

Item Name: Door prop

Stop



Start Date: 7/08/09 Start Qty: 40.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1-install D3671-1 as per dwg D2807

140



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

150



Identify as per dwg & Stock Location:

0.00

Packaging

Packaging

Memo

0.00

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Item ID: D2807-041

Accept



Setup Start



Revision ID: E

Stop



Item Name: Door,prop

Start Date: 7/08/09 Start Qty: 40.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet-Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInspec
Stamp

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

09/08/25 4 BL 09-08-24

Memo

0.00

Picklist Print

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Work Order ID: 50130



Parent Item: D2807-041RevE



Parent Item Name: Door prop

Start Date: 7/08/09

Required Date: 7/10/09

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3671-1RevA 		Manufactured	No			110	Each	29.0000	40.0000		<i>EP 08/08/18</i>	

Placard

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 29

44911 29

130 Each 0.0000 40.0000

B50174

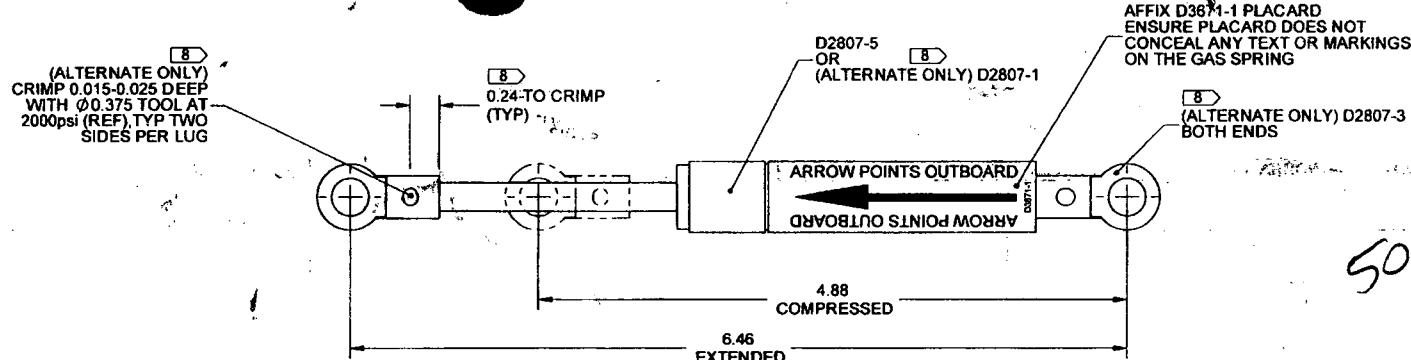
6/15-164/50-115N

Purchased No

Gas Spring

C20910811 ④

SPECIFICATION CONTROL DRAWING



D2807-041 GAS SPRING

D2807-041 GAS SPRING ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D2807-041	GAS SPRING ASSEMBLY
1	D2807-5	GAS SPRING
1	D3671-1	PLACARD

NOTES:

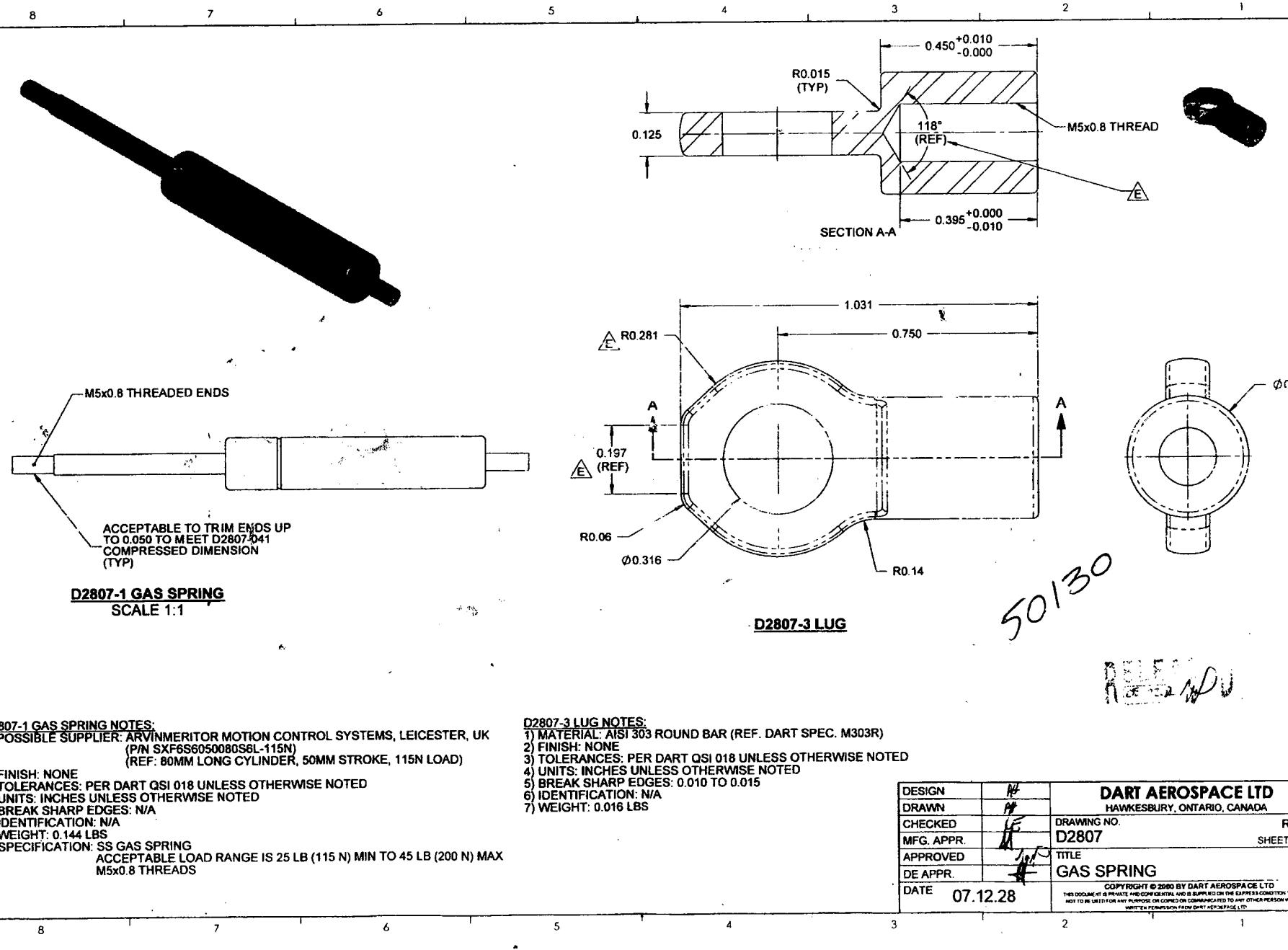
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.169 LBS
- 8) ALTERNATE PART: D2807-5 CAN BE MADE FROM ASSEMBLING D2807-1 (1) AND D2807-3 (2) (WEIGHT: 0.176 LBS)

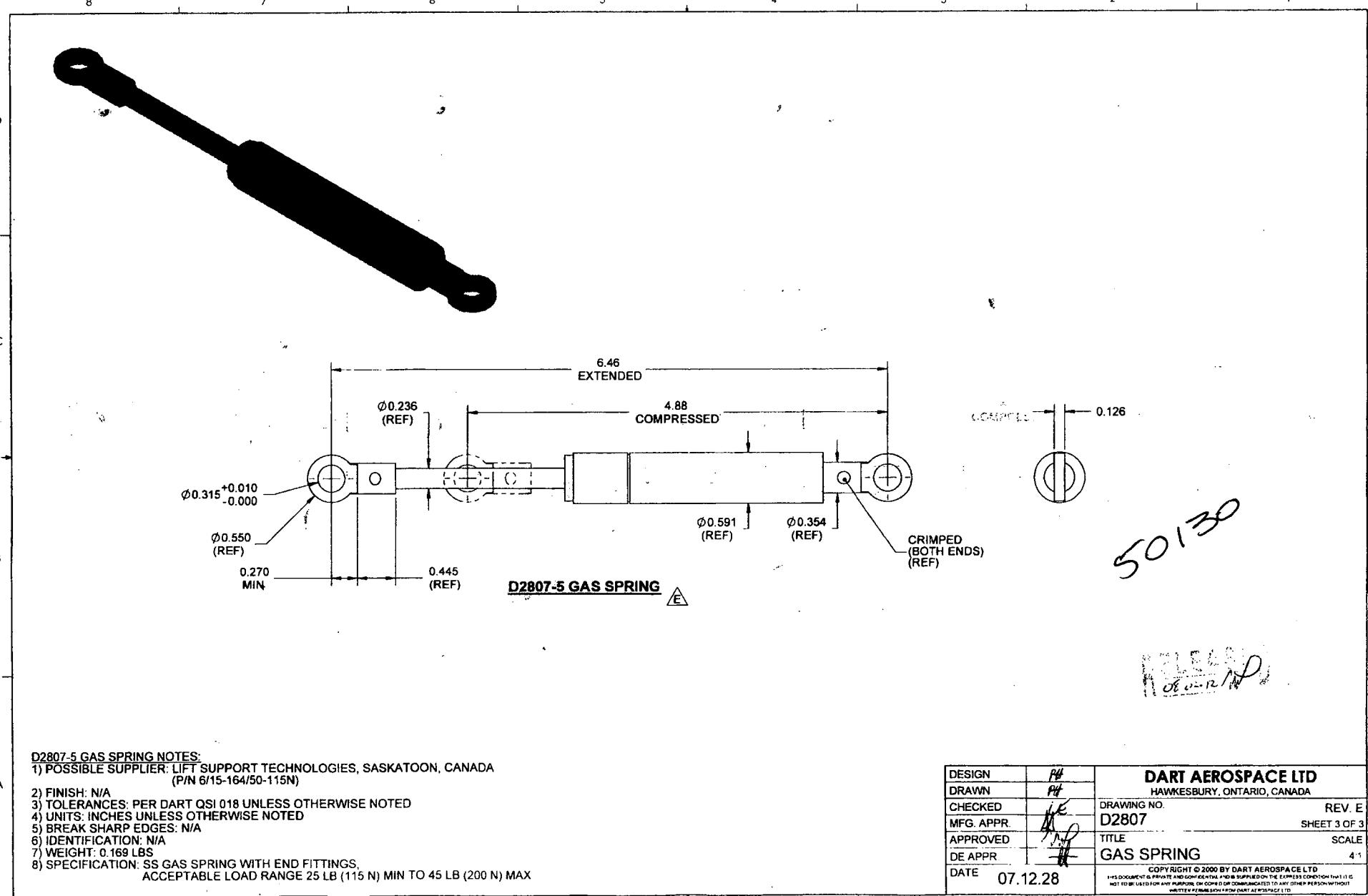
E

E	ADD D2807-5 GAS SPRING; D2807-1/3 ASSEMBLY IS AN ALTERNATE TO D2807-5 GAS SPRING; UPDATE DIMENSIONS ON D2807-3	PH	07.12.28
D	ADDED D3671-1 PLACARD ADDED -041 ASSEMBLY UPDATED DWG	DC	07.09.27
C	CHANGE SPRING TO SS, ADD -3 LUG	CP	05.05.25
B	ADD FINISH	CP	05.03.16
A	NEW ISSUE	DS	00.11.03
REV.	DESCRIPTION	BY	DATE

DESIGN	A	DART AEROSPACE LTD	
DRAWN	A	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D2807	
MFG. APPR.	M	REV. E SHEET 1 OF 3	
APPROVED	M	TITLE GAS SPRING	
DE APPR.	M	SCALE NTS	
DATE	07.12.28	Copyright © 2000 by DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

W10 50130
C 209/08/08





LS Technologies Canada Inc.

303 - 103 Street
Saskatoon, SK Canada
S7N 1Y9

Packing Slip

P.O. No.	Date	Packing Slip #
10032	8/10/2009	5295

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Rep	Ship Date	Ship Via
Nolan	8/10/2009	Purolator

Qty	Description
④	D2807 - Stainless Gas Spring <i>c Lot 108111</i> Shipping via PUROLATOR Collect - Tracking # 329119156654 Total GST Business Number: 875007718 <i>S 108114</i>



303 – 103rd Street, Saskatoon, Saskatchewan, Canada S7N 1Y9
Ph: (306) 683-5000 Fax: (306) 683-6403
E-mail: lstech@lstech.ca www.liftsupporttechnologies.com

Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

4 Units D2807 Stainless Gas Spring

Country of Manufacture: Canada

Date of Manufacture : July 2009

This product is ROHS compliant.

We certify no mercury was used in the manufacture of this order.

Purchase Order # 10032

Invoice # 5295

S
07/09/09

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read "Nolan Fehr".

Nolan Fehr
Manager